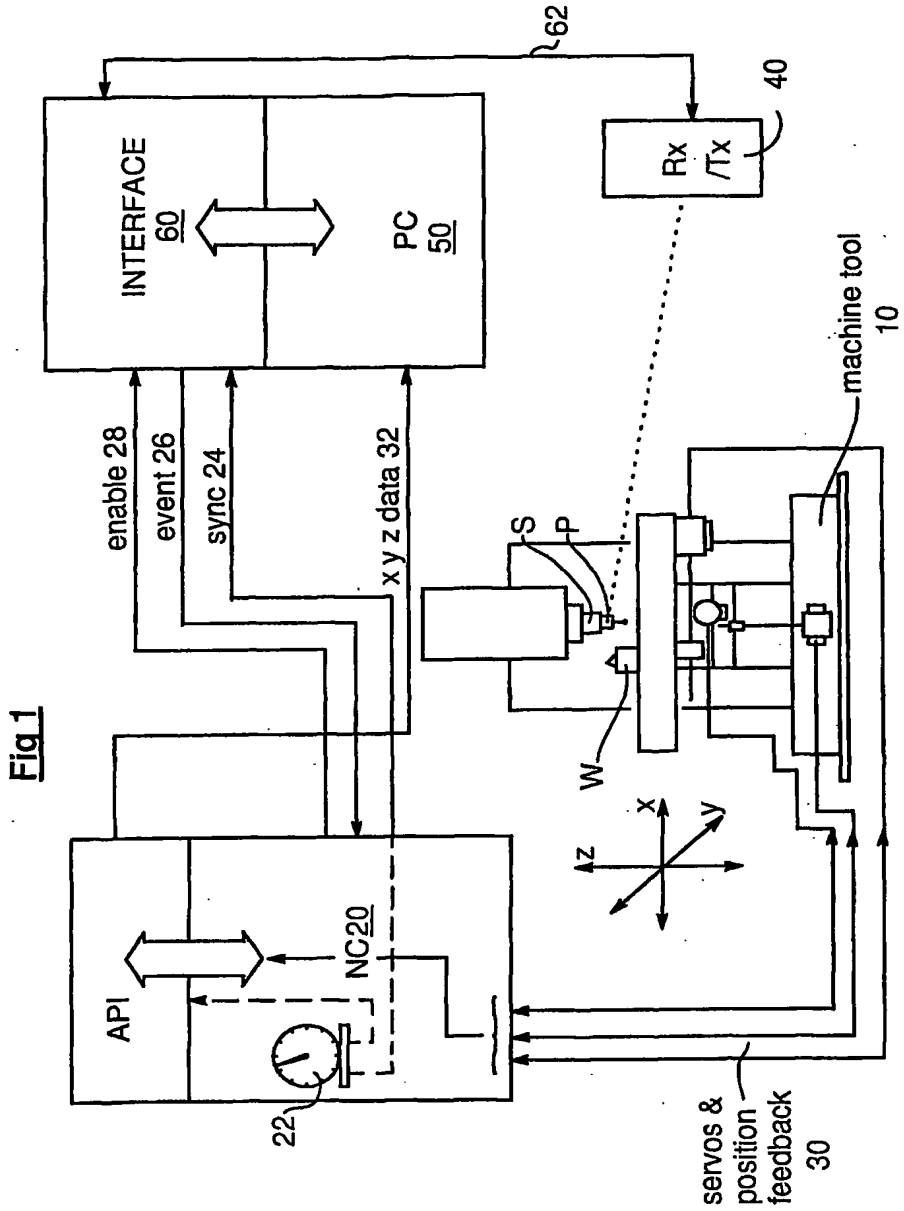
62
40
INTERFACE
60
PC
50
Rx
/Tx
machine tool
10
enable 28
event 26
sync 24
x y z data 32
S
P
W
x
y
z
API
NC20
22
servos &
position
feedback
30

Fig 1